



Replacement Parts/Kits

Electric Brake Magnets

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color	Nut Torque (Ft. Lbs.) Brake Mounting
7" x 1¼"	K71-057-00	White	45-70
10" x 1½"	K71-104-00	Green	45-70
10" x 2¼"	K71-104-00	Green	45-70
10" x 2½"	K71-125-00 (4.4K)	Black	45-70
12" x 2"	K71-105-00	White	25-50
12" x 2"	K71-125-00 (7K)	Black	25-50
12¼" x 2½"	K71-378-00	Red/Black	55-80
12¼" x 3⅜"	K71-378-00	Red/Black	55-80

Seal Replacement Reference

Brake Size	Hub Size	Standard	Seal Part No.	
			E-Z Lube®	Oil
7" x 1¼"	4 or 5 Bolt	K71-301-00	K71-301-00	N/A
10" x 1½"	5 Bolt	K71-302-00	K71-302-00	N/A
10" x 2¼"	4, 5 or 6 Bolt	K71-303-00	K71-303-00	N/A
12" x 2 ^{***}	5 Bolt Demount; 6 or 8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 2½"	8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 3⅜"	8 Bolt	K71-305-00	K71-305-00	K71-386-00

** 2.12" diameter seal journal prior to 10/97
2.25" diameter seal journal after 10/97

Brake Shoe Replacement Kits

Shoe and Lining Replacement (1 Brake)

Brake Size	Electric	Hydraulic
	7" x 1¼" (2.2K)	K71-045-00
7" x 1¾" (2.5K)	N/A	K71-466-00
10" x 1½" (3.0K) Nev-R-Adjust® (3.0K)	K71-046-00 K71-701-00 _{LH} K71-702-00 _{RH}	N/A N/A
10" x 2¼" (3.5K) Nev-R-Adjust® (3.5K) Free Backing (3.5K) Corrosion Resistant (3.5K) 4.4K Nev-R-Adjust® (4.4K)	K71-047-00 K71-681-00 _{LH} K71-682-00 _{RH} N/A N/A K71-672-00 K71-698-00 _{LH} K71-699-00 _{RH}	K71-267-00 N/A K71-393-00 K71-423-00 N/A N/A
12" x 2" (5.2K) 6K Nev-R-Adjust® (6 & 7K) 7K Free Backing (7K) Corrosion Resistant (7K)	K71-127-00 K71-127-00 K71-675-00 _{LH} K71-676-00 _{RH} K71-127-00 N/A N/A	K71-268-00 N/A N/A K71-269-00 _{LH} K71-270-00 _{RH} K71-394-00 _{LH} K71-395-00 _{RH} K71-427-00 _{LH} K71-428-00 _{RH}
12¼" x 2½" (7.2K) (after May of 2000) Service Parts Only (7.2K) (before May of 2000)	K71-497-00 _{LH} K71-496-00 _{RH} K71-410-00	N/A N/A
12¼" x 3⅝" (8K) Corrosion Resistant (8K)	K71-499-00 _{LH} K71-498-00 _{RH} N/A	K71-165-00 _{LH} K71-166-00 _{RH} K71-437-00 _{LH} K71-438-00 _{RH}
12¼" x 3⅝" (8K) (stamped backing plate before April 2000)	K71-049-00 _{LH} K71-050-00 _{RH}	K71-165-00 _{LH} K71-166-00 _{RH}
3.5K Disc	N/A	K71-623-00 (1 axle set)
6.0K Disc	N/A	K71-629-00 (1 axle set)
7.0K Disc	N/A	K71-629-00 (1 axle set)
8.0K Disc	N/A	K71-629-00 (1 axle set)





Bearing Replacement Chart

Brake Size	Hub Size	Bearings	Dexter Kit Number	Industry Part # Cup/Cone	Axle Capacity
7" x 1¼"	4 or 5 Bolt	Inner Outer	K71-306-00 K71-306-00	L44610/L44649 L44610/L44649	2K
10" x 1½"	4 or 5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	2.8K
10" x 1½"	5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	3K
10" x 2¼"	4, 5, or 6 Bolt	Inner Outer	K71-390-00 K71-306-00	L68111/L68149 L44610/L44649	3.5K 4K (10F)
10" x 2¼"	6 Bolt	Inner Outer	K71-390-00 K71-307-00	L68111/L68149 LM67010/LM67048	4.4K
12" x 2"	6 Bolt	Inner Outer	K71-308-00 K71-307-00	25520/25580 LM67010/LM67048	5.2K
12" x 2"	5 Bolt Demount	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	7K
12" x 2"	6 Bolt	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	6K
12" x 2"	8 Bolt	Inner Outer	K71-308-00 K71-310-00	25520/25580 14276/14125A	6K, 7K
12¼" x 2½"	8 Bolt	Inner Outer	K71-308-00 K71-405-00	25520/25580 02420/02475	7.2K
12¼" x 3⅝"	8 Bolt	Inner Outer	K71-308-00 K71-415-00	25520/25580 02420/02475	8K